常用骨屑收集、骨粉堆積至槽頂的集屑鑽、積骨鑽、擴孔系列參考: 常規常備材料:超高防銹高耐磨不銹鋼(AA)(HRC54°±2°斷面)

Chip collector, Bone deposition drill and reamer series commonly used for skeletal fragment collection and bone powder accumulation to the crest as reference:

Regular stock material: Ultra-high anti-rust & high wear-resistant stainless steel (AA) (HRC54 $^{\circ}$ ± 2 $^{\circ}$ Section)

Deep accu (It ca full r matt

深槽至頂、可堆屑至 槽頂。(可黑色、黄 色、全亞光、全亮光、 部分亞光+部分亮光 等表面處理)

Deep groove to top, chip accumulation to the crest. (It can be with black, yellow, full matt, full shiny, partial matt + partial shiny and other surface treatment)

		other surface treatment)
	麻花式、深槽至頂、螺旋刃 Twist, deep groove to top, spiral edge	(所有刃處均全精研磨) (All edges are fully finish ground)
2刃(階梯、錐度均可) 2-flute (It can be step or taper.)	3刃(階梯、錐度均可) 3-flute (It can be step or taper.)	4刃(階梯、錐度均可) 4-flute (It can be step or taper.)

- ①2刃常用規格系列:刃徑Φ0.80mm~Φ5.50mm之間系列任意尺寸之規格 3刃常用規格系列:刃徑Φ0.80mm~Φ6.40mm之間系列任意尺寸之規格 4刃常用規格系列:刃徑Φ2.0mm~Φ7.95mm之間系列任意尺寸之規格(需批量訂做)
- ② 所有刃數常規刃長長可至55mm系列,總長可至65mm系列的 任意階梯、錐度角度、形狀、鋒利性要求加工的。
- ③常規爲10°~12°螺旋刃,可爲鋒利螺旋刃、擠光螺旋刃、鈍化螺旋刃或前鋒利 後鈍化螺旋刃等結構方式。
- 1 2-flute commonly-used specification: Any size series of edge diameter between $\Phi 0.80$ mm $\sim \Phi 5.50$ mm 3-flute commonly-used specification: Any size series of edge diameter between $\Phi 0.80$ mm $\sim \Phi 6.40$ mm 4-flute commonly-used specification: Any size series of edge diameter between $\Phi 2.0$ mm $\sim \Phi 7.95$ mm (Mass customized)
- 2 The series with regular number of flutes, but cutting length up to 55mm and total length up to 65mm, processed with any step, taper angle, shape, sharpness requirements.
- 3 The conventional 10° ~ 12° helical edge can be sharp, burnishing, passivated, or front-sharp but rear-blunt.

[★]可超硬、超精研磨、任意的柄部類型、芯厚、容屑槽寬度、刃背方式、鑽尖方式、内冷却孔方式、刃部結構、刃口角度、刃口鋒利程度之要求、及高可至±0.003mm(3μm) 的尺寸公差要求 We can produce with super hard and super finish grinding and satisfy your requirement of any type of shank, web thickness, width of chip flute, land, drill tip,inner cooling hole, structure of cutting edge, angle of cutting edge, degree of sharpness of cutting edge, and the dimension tolerance can be up to ±0.003mm(3μm)