



部分尺寸(AA):some size (AA)

	刃徑 $\phi D1$ Diameter	3.3	4.1	4.8	3.3	4.1	4.8
	刃長 $L1$ Length of cut 刃の長さ	8	6	6	6	6	6
	柄徑 ϕD Shank Dia.	2.6	3.4	4.1	2.8	3.5	4.2
	總長 L Overall length 總長さ	26	26	26	34	34	34

- ★、任意牙形（螺紋）的熱處理後的超硬、超精研磨（可帶內冷却孔）
- ★、Super-hard and super finish grinding for any thread form (thread) after heat treatment (it can have inner cooling hole)
- ★、可以任何柄部形狀與刃部形狀、尺寸、公差的組合成型加工。
- ★、We can do combination profile processing for products with any shape of shank, cutting edge, dimension and tolerance.
- ★、機用絲錐結構方式:
可為2刃/3刃/4刃的螺旋刃,以漸進式、分散攻入的切削力方式
(常規螺旋角為 $10^\circ \sim 12^\circ$)

Machine Tap Structure:

It can be a 2-flute/3-flut/4-flut spiral edge with progressive and dispersive cutting force(conventional helix angle is $10^\circ \sim 12^\circ$)



※必要可帶穿透&不穿透，不同等級加工的中空、空芯內孔加工。

With or without penetration, hollow & hollow core inner hole process with different grades.
必要に応じて、貫通付き&貫通なし、各レベル加工での中空、中空内穴加工。