



(鋼對焊式加工, 刃AA)
 Carbide butt welded process, edge AA

柄部為超防腐高硬度高剛性不銹鋼 (AA)
 (HRC54° ± 2° 斷面)
 Handle material is the super high rust-proof, high-hardness & high-rigidity stainless steel (AA)
 (HRC54° ± 2° section)

部分尺寸(AA) (鎢鋼對焊式AA級刃口加工)
 some sizes(AA) Carbide butt welded AA grade cutting edge process

刃徑 φD Diameter	柄徑 φd Shank Dia.	脖徑 φd1 Neck Dia.	錐度長L1 Length of taper 錐長さ	總長L Overall length (也) 依要求 改短总长)	刃數Z No. of flute	刃口頭部材料 Head cutting edge material	
0.50	2.35	0.40	10	34	6	超硬度超 高耐磨(硬質合金) 鈷鋼對焊式AA 系列(常規常備)	
0.80	2.35	0.60	10	34	6		
1.00	2.35	0.65	10	34	6		
1.40	2.35	0.79	10	34	6		Ultra High Hardness Ultra High Wear Resistant (Carbide) Tungsten Steel Butt Welded AA Grade Series (Regular Stock)
1.80	2.35	0.92	10	34	8		
2.30	2.35	1.28	10	34	8		
3.10	2.35	1.68	10	34	12		

頭部刃口材料:

- ① 超硬度超耐磨鎢鋼(硬質合金)對焊式(AA)(常規常備)(整體式可定制)(HRA90° ~94° 系列)鎢鋼刃
- ② 高抗衝擊超耐磨鎢鋼(硬質合金)對焊式(AA)(HRA82° ~87° 系列)鎢鋼刃(批量才可定制)
- ③ 超防腐高耐磨不銹鋼系列(AA)(HRC54° ± 2° 斷面)
- ④ 常規標準防腐高耐磨不銹鋼系列(A)(HRC56° ~64° 斷面系列)

Head cutting edge material:

- ① High hardness & high wear-resisting carbide (hard alloy) (The general is welded AA)(regular stock) (Solid type can be customized) (HRA90° ~94° series).
- ② High impact resistant & ultra-high wear resistant tungsten steel (carbide) butt welding (AA) (HRA82° ~87° series) tungsten steel edge (It can only be customized with big quantity)
- ③ Super-high anti-rust high wear resistance stainless steel series(AA)(HRC54° ± 2° Section)
- ④ General anti-rust high wear resistance stainless steel series(A)(HRC56° ~64° Section series)

