

- ★、可依要求生產不同刃部材料類型（陶瓷類、鈷鋼類、高品級不鏽鋼類、鈦及鈦合金類、一般不鏽鋼.....等系列）
- ★、we can produce cutting edges from various types of material as per the requirement, like ceramic, carbide, high grade stainless steel, titanium and titanium alloy, general stainless steel, etc.



不鏽鋼
Stainless

陶瓷
Ceramic

鈷鋼(**常備常規**)
Carbide(**regular stock**)

※ 刀部加工等級:

- AAA級: CNC超硬砂輪, 鏡面研磨任意形狀之刃口, 可任意角度的刃口鋒利程度、鏡面齒尖。
 AA級: CNC超硬砂輪, 精研磨任意形狀之刃口, 可任意角度的刃口鋒利程度、高光潔齒尖, 鋒利的齒尖。**(常備常規)**
 A級: CNC超硬砂輪, 一般研磨任意形狀之刃口, 可任意角度的刃口鋒利程度。**(常備常規)**
 B級: 高精密鈷鋼模具成型, 鈍化型齒尖。
 C級: 一般鈷鋼模具成型一般的齒尖。

※ Cutting edge machining grades:

- Class AAA: CNC super hard grinding wheel, mirror surface grinding any shape of cutting edge, the sharpness degree of the cutting edge and the mirror surface tooth top can be any angle.
 Class A A: CNC super hard grinding wheel, finish grinding any shape of cutting edge, the sharpness degree of the cutting edge, the high smooth finish tooth top and the sharp tooth top can be any angle. **(regular stock)**
 Class A : CNC super hard grinding wheel, general grinding any shape of cutting edge, the sharpness degree of the cutting edge can be any angle. **(regular stock)**
 Class B : High precision carbide mould profile, passivated type tooth top.
 Class C : General carbide mould profile general tooth top.

刀部材料類型:

- 1.鈷鋼類 (HRA81° ~94°)系列,
(HRC60° ~84°)系列**(AA)(常備常規)**。
- 2.陶瓷類 (HRA85° ~94°)系列,
(HRC67° ~84°)系列。
- 3.超高防锈高耐磨不鏽鋼類**(AA)**
(HRC54° ± 2° 斷面)。
- 4.常規標準防锈高耐磨不鏽鋼類**(A)**
(HRC45° ~64° 斷面)系列。
- 5.鈦及鈦合金類(HRC35° ~42°)系列

Material of cutting edge:

1. Carbide (HRA81° ~94°) series, (HRC60° ~84°) series**(AA)(regular stock)**
2. Ceramic (HRA85° ~94°) series, (HRC67° ~84°) series
3. ultra-high anti-rust high wear-resistant stainless steel**(AA)**(HRC54° ± 2° Section)
4. general anti-rust high wear-resistant stainless steel**(A)**(HRC45° ~64° Section) series
5. Titanium and Titanium alloy (HRC35° ~42°) series

- ★ 可以依圖依樣鏡面研磨加工任意材種, 形狀、特殊、異型、精度公差之產品。We can make tools with any material, any shape, special kind, special type, abnormal shape and tolerance by mirror surface grinding according to your drawings or samples