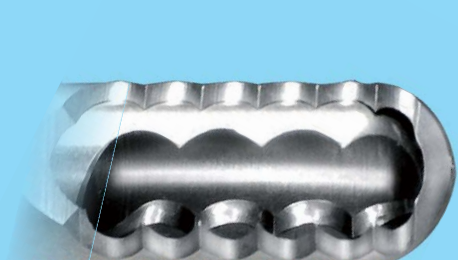
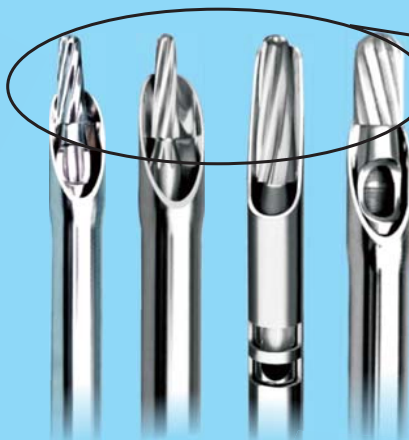


可研磨多種的刃口方式/方向角度

We can grind many types of cutting edge and angle direction.



內外刀配合
 Cooperation of inner
 blade and outer blade



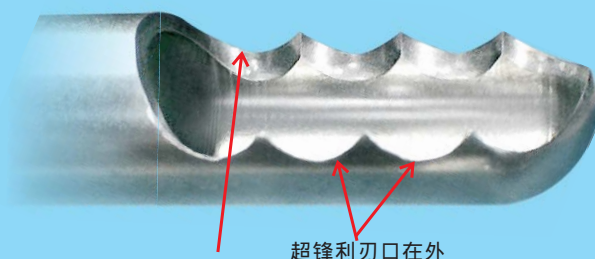
採用六軸聯動CNC磨削中心,可依
 要求研磨任意形狀,鋒利要求,容屑
 槽深淺要求,刃數,齒型,螺紋角度……

We use CNC with 6-axis and
 grind any shape, sharpness,
 the depth of chip pocket, flute
 number, angel of thread
 according to your
 requirement.



外刀：環周外徑外側採用CNC超硬砂輪
 20° -70° 角度（依鋒利要求）之超硬精
 研磨（刃口處于內徑內側處）。

Outer blade: Super hard and finish
 grinding for the circumferential
 outside of outer diameter for 20° -
 70° angle (according to the
 requirement of sharpness) with
 CNC super hard grinding wheel. (the
 cutting edge is on the inner side of
 inner diameter).



內刀：環周內徑內側採用CNC超硬砂輪
 10° -60° （依鋒利要求）之超硬精研磨
 （刃口處于外徑外側處）

Inner blade: Super hard and finish
 grinding for the
 circumferential inner side of inner
 diameter for 10° -60° angle
 (according to the requirement of
 sharpness) with CNC super hard
 grinding wheel (the cutting edge is on
 the outside of outer diameter).

外刀頭部放大示意圖解（可以研磨任意刃型、鋒利刃之角度、牙型、中心高等尺寸公差要求）。
 The schematic diagram of enlarged view for the head of outer blade (We can grind
 any type of cutting edge, angle of sharp cutting edge, tooth type, center height etc.
 dimensional tolerance requirement.)

