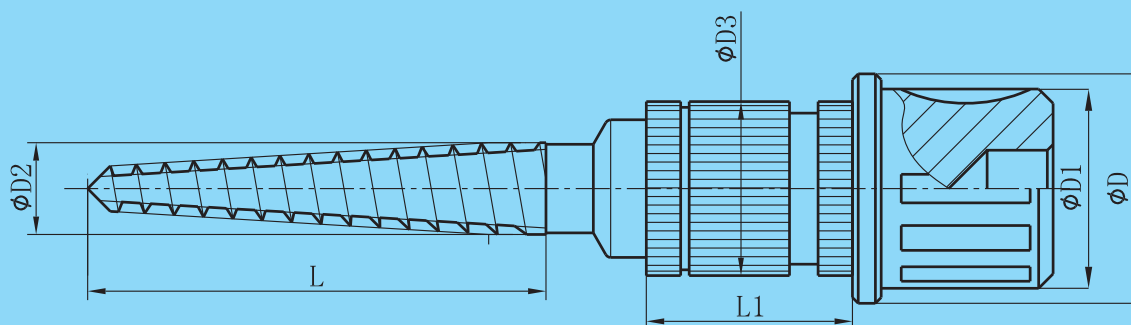




- ★、任意牙形（螺紋）の熱處理後の超硬、超精研磨（可帶內冷却孔）
- ★、Super-hard and super finish grinding for any thread form (thread) after heat treatment (it can have inner cooling hole)

材料:

- ① 超高防銹高耐磨不銹鋼系列(AA)(HRC54° ± 2° 斷面)(常備常規)
- ② 一般防銹高耐磨不銹鋼系列(A)(HRC45° ~64° 斷面系列)

Material:

- ① Super-high anti-rust high wear resistance stainless steel series(AA)(HRC54° ± 2° section)(regularly stock)
- ② General anti-rust high wear resistance stainless steel series(A)(HRC45° ~64° section series)

部分尺寸 some sizes

	螺紋徑 ϕD Diameter	3.2	3.4	3.5	4.0
	螺紋長 $L1$ Thread Length	16	16	15.2	16
	冒徑 ϕd Cap Diameter	8.0	8.0	8.0	8.0
	總長 L Overall length	33.7	34	36.9	34.3



※ 必要可帶穿透&不穿透，不同等級加工的中空、空芯內孔加工。

With or without penetration, hollow & hollow core inner hole process with different grades.
必要に応じて、貫通付き&貫通なし、各レベル加工での中空、中空内穴加工。