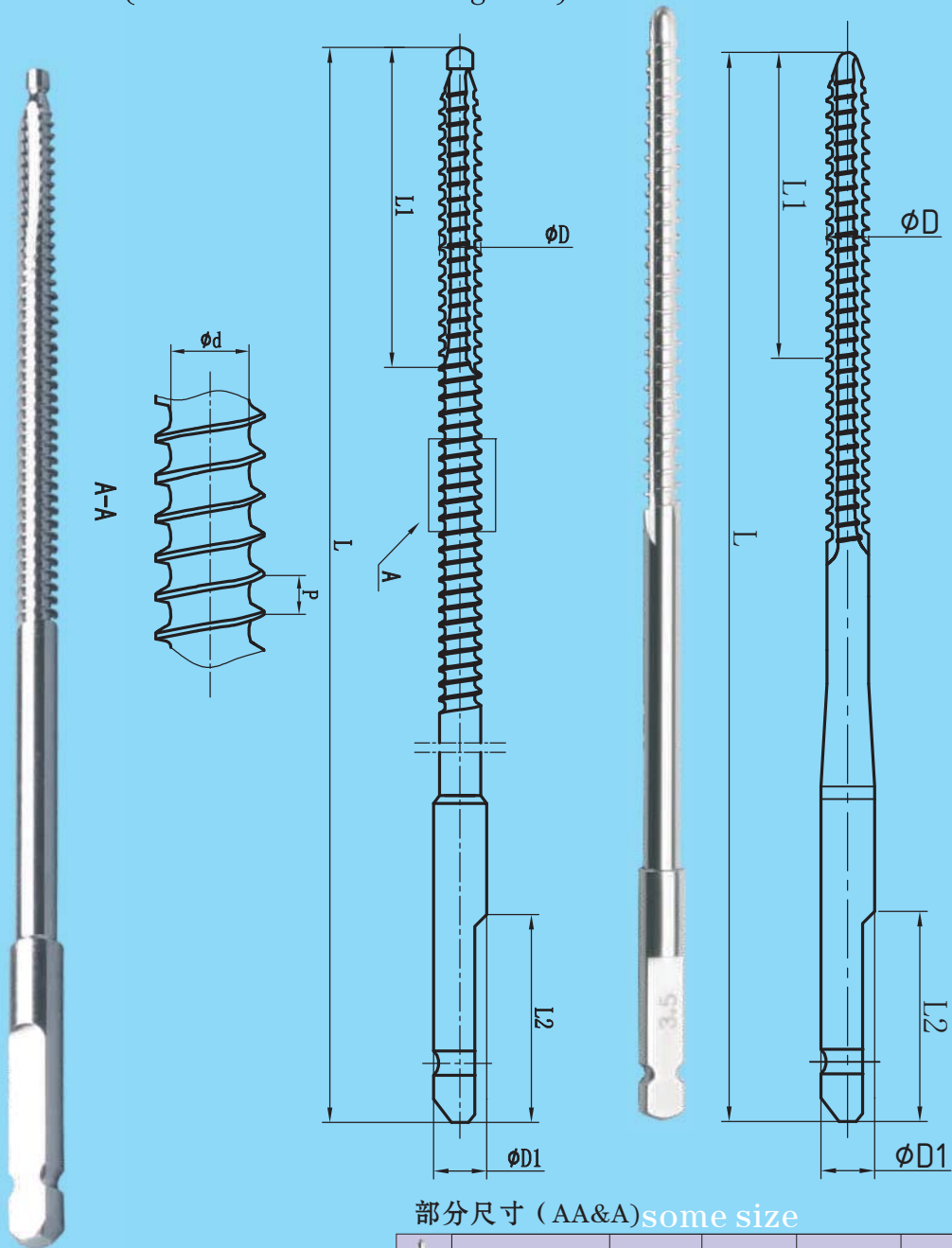


- ★、任意牙形 (螺紋) 的熱處理後的超硬、超精研磨 (可帶內冷卻孔)
- ★、Super-hard and super finish grinding for any thread form (thread) after heat treatment (it can have inner cooling hole)



部分尺寸 (AA&A) some size

※ 必要可帶穿透&不穿透，不同等級加工的中空、空芯內孔加工。
 With or without penetration, hollow & hollow core inner hole process with different grades.
 必要に応じて、貫通付き&貫通なし、各レベル加工での中空、中空内穴加工。

外徑 ϕD Diameter	2.0	2.7	3.5	4.3
內徑 $\phi D1$ Diameter	1.6	2.1	2.7	3.5
刃長 $L1$ Length of cut	50	60	70	80
柄徑 ϕd Shank Dia.	4.5	4.5	4.5	4.5
總長 L Overall length	100	110	120	130
刃數 Z No. of flute	2	2	3	3