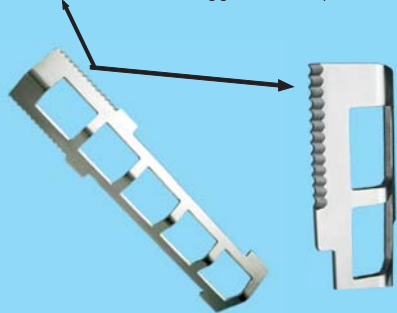


醫用工具及配件系列 (骨鋸)
 Medical tools and parts series (Bone saw blades)
 醫療器具及び部品シリーズ (骨鋸)

(超鋒利刃口&超高耐磨&超高防銹&高精密度)
 (Ultra-sharp edge & ultra-high wear-resistant
 & ultra-high rust & high precision)
 (超銳利刃先&超耐磨耗&超防銹&高精度)

波紋刃 (可正、反面及錯齒研磨)
 wavy-edge (we can grind front,
 reverse side and staggered teeth)



可生产不同齿型、齿数、角度、精度、外径与厚度公差
 We can produce different shapes of tooth, number of tooth,
 precision outer diameter and thickness tolerance.

★、刃部研磨等级

AAA级: CNC镜面研磨任意形状之刃口。
 A A级: CNC精研磨任意形状之刃口。
 A级 : CNC一般研磨任意形状之刃口。

★、Grinding grade for flute section

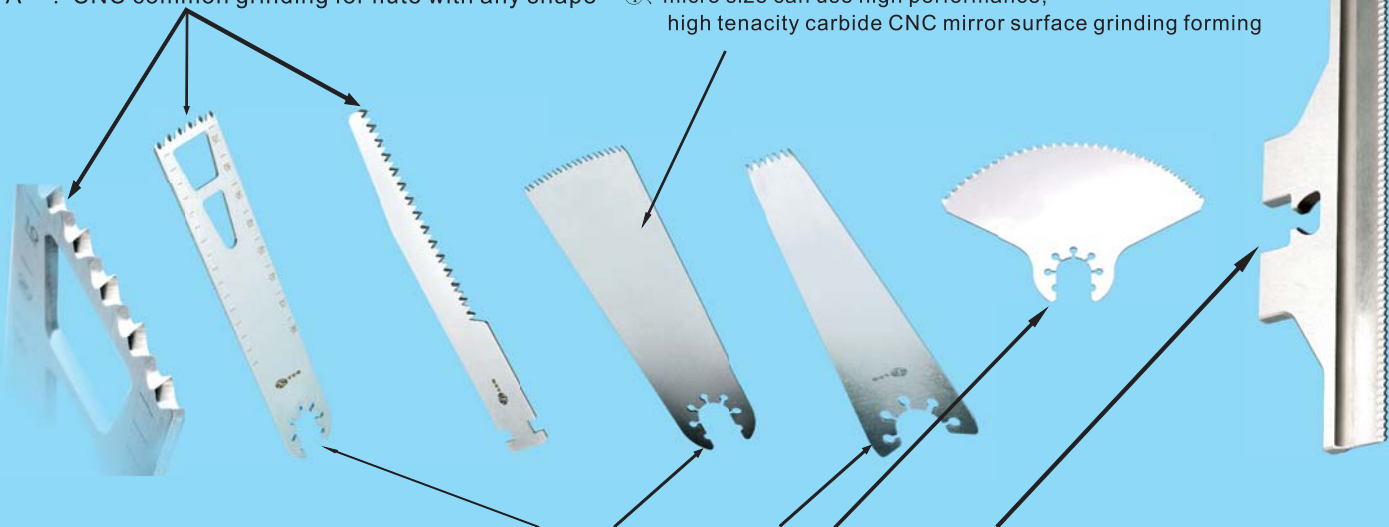
AAA: CNC mirror grinding for flute with any shape
 A A: CNC finish grinding for flute with any shape
 A : CNC common grinding for flute with any shape

★、两平面加工方式:

- ①、热处理后HRC62°±2°硬厚材料平面精研磨及电火花EDM至复杂、阶梯成型形状尺寸公差, 但成本高。
- ②、热处理后HRC62°±2°硬厚材料平面精研磨至双面平面, 可以任意公差厚度, 但成本较高。
- ③、标准厚度之光面板材, 成本低, 无法热处理, 太薄, 材料硬度由板材出厂决定。
- ④、微小规格可采用高性能、高韧性钨钢CNC镜面研磨成型。

★、Processing way of two flat sides:

- ①、After heat treatment to hardness HRC62° ±2° , hard and thick materials can be processed to complicated and step profile shape and size by finish grinding and electric spark EDM, but the cost is high.
- ②、After heat treatment to hardness HRC62° ±2° , hard material can be processed to double flat sides with any thickness tolerance by finish grinding, but the cost is a litter high.
- ③、Standard thickness material can't be through the treatment and it is too thin. The cost is low. The hardness of material is decided by material factories.
- ④、micro size can use high performance, high tenacity carbide CNC mirror surface grinding forming



★、柄部加工等级

AAA级: Sodick/+GF+慢走丝3-5次。
 A A级: Sodick/+GF+慢走丝1-2次。
 A级 : 钨钢模具高精度冲剪加工成型。
 B级 : 一般模具精密冲剪加工成型

★、Processing grade for shank

AAA: Sodick/+GF+WEDM-LS by 3-5 times
 A A: Sodick/+GF+WEDM-LS 1-2 times
 A : process with carbide mould by high precision punching shear
 B : process with common mould by precision punching shear

★、产品成本由: 刃部研磨等级+柄部加工等级+两平面加工方式=组合不同使用用途、效果、档次、性价比之制成品。

The cost of products includes: grinding grades of cutting edge+ processing grades of shank+ processing way of two flats
 = combine final products with different application, effect, grade and cost-performance.

★、可來圖、來樣任意訂做陶瓷、鈎鋼, 不銹鋼、鈦合金、鈦鑽石等系列, 高精度組合成型治具、釵焊工夾具、耐磨零附件、高精度配件 (3DX技術) 成型超硬、超精研磨

We can customize for you according to your samples or drawings for any manufacturing of ceramic, carbide, stainless steel, titanium alloy, titanium diamond etc series , high precision combination profile fixtures, brazed jigs and fixtures, wear-resistant parts, high-precision parts (3DX technology) profile super-hard and super-fine grinding