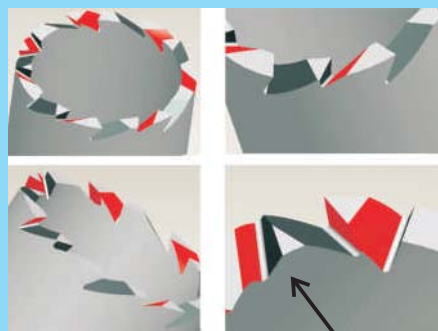


可依CAD/3D圖及樣品研磨任意形狀，齒形、結構、深淺度，鋒利性程度的取骨工具。
We can grind the tool for removing the bone with any requirement of any shape, tooth form; structure; depth and sharpness according to the CAD/3D drawings.

- ★ 可依要求生產不同刃部材料類型（陶瓷類、鎢鋼類、超防銹高級品不銹鋼類(AA)、鈦及鈦合金類、常規標準防銹高耐磨不銹鋼(A).....等系列）
- ★ Different cutting edge materials (ceramic, carbide, high anti-rust high grade stainless steel (AA), titanium and titanium alloys, conventional standard anti-rust high wear-resistant stainless steel (A) ...series) can be produced according to customers' requirement



※ 刃部加工等級：

AAA級：CNC超硬砂輪，鏡面研磨任意形狀之刃口，同心度◎，跳動↗，圓柱度 $\phi \leq 0.003\text{mm}$ ($3\mu\text{m}$)，可任意的刃口鋒利程度。
A A級：CNC超硬砂輪，精研磨任意形狀之刃口，同心度◎，跳動↗，圓柱度 $\phi \leq 0.008\text{mm}$ ($8\mu\text{m}$)，可任意的刃口鋒利程度。
A級：CNC超硬砂輪，一般研磨任意形狀之刃口同心度◎，跳動↗，圓柱度 $\phi \leq 0.012\text{mm}$ ($12\mu\text{m}$)，可任意的刃口鋒利程度。
B級：CNC車削加工+熱處理+拋光處理，較差的刃口鋒利性，同心度◎，跳動↗，圓柱度 ϕ (0.10~0.20mm) (100/ μm ~200/ μm)

※ Cutting edge machining grades:

Class AAA: CNC super hard grinding wheel, mirror surface grinding for any shape of cutting edge. Concentricity ◎, runout ↗, cylindricity $\phi \leq 0.003\text{mm}$ ($3\mu\text{m}$), any sharpness of cutting edge.

Class A A: CNC super hard grinding wheel, finish grinding for any shape of cutting edge. Concentricity ◎, runout ↗, cylindricity $\phi \leq 0.008\text{mm}$ ($8\mu\text{m}$), any sharpness of cutting edge.

Class A : CNC super hard grinding wheel, general grinding for any shape of cutting edge. Concentricity ◎, runout ↗, cylindricity $\phi \leq 0.012\text{mm}$ ($12\mu\text{m}$), any sharpness of cutting edge.

Class B : CNC lathe work + heat treatment + polishing treatment, worse sharpness of cutting edge. Concentricity ◎, runout ↗, cylindricity ϕ (0.10~0.20mm) (100/ μm ~200/ μm).

*刃部材料类型:

1. 超防銹不銹鋼類(AA) (HRC54° ± 2° 斷面) (常備常規)
2. 常規標準防銹高耐磨不銹鋼類(A) (HRC45° ~64° 斷面)
3. 鈦及鈦合金類 (HRC35° ~42°) 系列.
4. 陶瓷類 (HRA85° ~94°) 系列, (HRC67° ~84°) 系列.
5. 鎢鋼類 (HRA81° ~94°) 系列, (HRC60° ~84°) 系列.

Material of cutting edge:

1. ultra-high anti-rust high wear-resistant stainless steel (AA) (HRC54° ± 2° Section) (regular stock)
2. general anti-rust high wear-resistant stainless steel (A) (HRC45° ~64° Section)
3. Titanium and Titanium alloy (HRC35° ~42°) series
4. Ceramic (HRA85° ~94°) series, (HRC67° ~84°) series
5. Carbide (HRA81° ~94°) series, (HRC60° ~84°) series